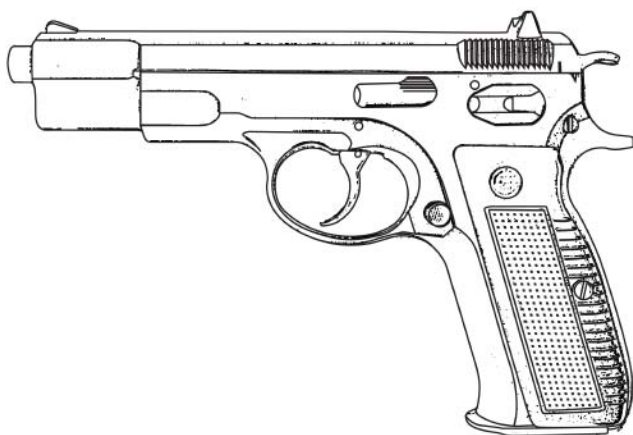


KWA[®]

OPERATOR'S MANUAL



KZ75

TABLE OF CONTENTS

Use of this manual2

Safety Guidelines 2-3

Warranty and Service 4-5

Specifications6

Contents7

Functions and Features7

Charging Gas8

Loading BBs9

Loading Magazine10

Safety10

Cocking.....10

Shooting11

Shooting Modes.....11

Open Slide12

After Shooting.....12

Hop-Up System13

Hop-Up Adjustment Point14

Disassembly15

Assembly15

Troubleshooting16

General Maintenance17

Operating Under Unusual Conditions.....18

Diagrams and Parts Lists 19-22

USE OF THIS MANUAL

Before operating the Airsoft gun, read this manual in its entirety. Important safety topics and tips are discussed throughout all of the chapters. It's important that the operator know the principles of gun handling safety and operation prior to firing the Airsoft gun.

SAFETY GUIDELINES



WARNING! Failure to follow safety guidelines may result in serious injury.

Safety Distance

The effective shooting range is approximately 75 feet. BBs fired from this Airsoft gun may travel further than intended. Make certain that you have an adequate backstop.

Eye Protection

Eye protection should be worn at all times when both shooting and maintaining your Airsoft gun. Protect your eyes from silicone spray and BBs under spring pressure while performing maintenance on your Airsoft gun.

Assume Every Gun is Always Loaded

Until you are certain the chamber is empty, treat every gun as if it were loaded. Do not assume the chamber is empty based on your memory or someone else's words. Always remove the magazine and visually check to confirm the chamber is empty.

Beware of Barrel Obstructions

Ensure the Airsoft gun barrel is free of obstructions before you fire the gun. Even the smallest obstruction such as dirt, dust or a stuck cleaning patch can cause a jam, misfire or malfunction.

Muzzle Control

Always keep the muzzle of the gun pointed in a safe direction. Never point the muzzle at a person or object that you do not intend to shoot.

Keep Your Safety On

Keep the gun's safety on until your sights are aligned on your target and you are ready to fire.

Keep Your Finger Off The Trigger

Keep your finger off the trigger and out of the trigger guard until your sights are aligned on your target and you are ready to fire.



WARNING! Airsoft BBs can be a choking hazard. Keep them away from children.

SAFETY GUIDELINES

Identify Your Target and Backstop

Before you pull the trigger, make certain of your target and what is beyond it. The Airsoft gun should never be fired at surfaces such as rocks, glass, water, or other hard surfaces where BBs are likely to ricochet in unpredictable directions.



WARNING! Adult supervision is required for any person under the age of 18.

Failure To Fire

If the Airsoft gun fails to fire, misfires, or malfunctions, do not look into the gun barrel. BBs can become lodged into the chamber, and serious eye injury may occur.

Maintain Your Gun Properly

Performing proper maintenance, as outlined in this manual, ensures that your Airsoft gun will be safe to shoot and will perform to its designed specifications for many years. Alterations, modifications or adjustments may damage your Airsoft gun, make it unsafe to shoot, and will void all warranty claims.

Store Your Gun Safely

Always store the Airsoft gun in a safe place, and out of the reach of children. Always transport the Airsoft gun in a carrying case. Never display the Airsoft gun in a public place. Keep the safety engaged, and remove the magazine before storing the Airsoft gun.

NOTE: IT IS YOUR RESPONSIBILITY TO TAKE EVERY REASONABLE PRECAUTION TO ENSURE THE SAFE STORAGE AND TRANSPORTATION OF YOUR AIRSOFT GUN.

Orange Tip

The orange tip on Airsoft guns helps Law Enforcement distinguish between the replica guns from their real firearm counterparts. Altering the coloration or markings required by state or Federal law so as to make the product look more like a firearm is dangerous and may be a crime. Operator assumes all risks and responsibility when doing so.

Hazards of Being Mistaken for a Real Firearm

Airsoft guns have been mistaken by Police and Law Enforcement as real firearms. A confrontation with law enforcement while carrying an Airsoft gun can result in serious injury or even death. It is strongly advised to operate the Airsoft gun at a safe and legal location. In the event that you are approached by Law Enforcement personnel, you must comply with their instructions immediately to avoid an incident.

Alcohol, Medications and Drugs

Do not handle or operate your Airsoft gun while under the influence of alcohol, medication or drugs.

Your Responsibility

Your Airsoft gun is well-engineered and manufactured to the highest standards. It was carefully inspected before it was packaged and shipped from our factory. Its safe use depends on you alone. You are the ultimate safety device. Like many other devices, your Airsoft gun is safe unless handled in an irresponsible or uneducated manner.

WARRANTY AND SERVICE

KWA Performance Industries, Inc. is committed to serve our customers with the finest quality products, the highest level of service, and customer satisfaction. Because of this, we offer a 45-day warranty on all KWA products we import and distribute.

What is Covered

Except as specified below, this warranty covers all defects in material and workmanship in KWA products occurring during the above warranty periods. The following are not covered by the warranty: (1) Any product which is not imported and distributed in the U.S.A. by KWA PERFORMANCE INDUSTRIES, INC. (2) Any products not purchased in the U.S.A. from an KWA AUTHORIZED RESELLER (Note: KWA AUTHORIZED RESELLER can be identified by KWA AUTHORIZED RESELLER sticker displayed in the store. If you are uncertain as to whether a dealer is a KWA AUTHORIZED RESELLER, please contact KWA PERFORMANCE INDUSTRIES, INC. as listed above). (3) Damaged deterioration or malfunction resulting from: a) Accident, act of nature, abuse, misuse, neglect, unauthorized product repair, opening of or modification or failure to follow instructions supplied with the product. b) Repair or attempted repair by anyone not authorized by KWA PERFORMANCE INDUSTRIES, INC. c) Removal of the orange safety tip. (4) Use of the product outside the U.S.A. (5) Damaged batteries or improper use of bullets (BBs), or non approved propellants (ie. Propane, Red Gas, 134a...etc.) (6) Use in industrial, commercial, and/or professional applications.

What KWA Will Pay For

If during the applicable warranty period from the date of the original purchase your KWA product is found to be defective by KWA Performance Industries, Inc., KWA Performance Industries, Inc. will repair, or at its option, replace with new, used, or equivalent model, the defective product without charge for parts or labor.

How To Obtain Warranty Service

If your product needs service, it may be taken or shipped to KWA Performance Industries, Inc. The following procedures apply whenever your unit must be transported for warranty service:

- You must go to Help Desk at www.kwausa.com/support to obtain an RMA number. THE RMA NUMBER MUST BE CLEARLY MARKED ON THE OUTSIDE OF THE PACKAGE. PACKAGES WITHOUT AN RMA NUMBER CLEARLY MARKED WILL BE REFUSED AND RETURNED TO THE SENDER.
- You are responsible for transporting your unit or arranging for its transportation.
- If shipment of your unit is required; you must pay the initial shipping fee, but we will pay the return shipping charge if the repairs are covered by the warranty.
- WHEN RETURNING YOUR UNIT FOR WARRANTY SERVICE, A COPY OF THE ORIGINAL SALES RECEIPT MUST BE ATTACHED.
- You must include the following: RMA number, your name, address, daytime telephone number, model and serial number (if applicable) of the product and a description of the problem.

NOTE: THE RMA NUMBER MUST BE CLEARLY MARKED ON THE OUTSIDE OF THE PACKAGE. PACKAGES WITHOUT AN RMA NUMBER CLEARLY MARKED WILL BE REFUSED AND RETURNED TO SENDER. NO EXCEPTIONS.

This Warranty is Only Valid in the United States

If your product does not require service, but you have questions regarding its operation, please contact our Technical Services Department as listed below.

THIS WARRANTY IS EXPRESSLY MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

OUR LIABILITY IS LIMITED TO THE REPAIR OR REPLACEMENT, AT OUR OPTION, OF ANY DEFECTIVE PRODUCT AND SHALL IN NO EVENT INCLUDE INCIDENTAL OR CONSEQUENTIAL COMMERCIAL OR PROPERTY DAMAGES OF ANY KIND. WE ARE NOT RESPONSIBLE FOR PRODUCTS LOST, STOLEN AND/OR DAMAGED DURING SHIPPING.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AND IMPLIED WARRANTY LASTS AND/OR DO NOT ALLOW THE EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, THE ABOVE LIMITATIONS AND EXCLUSIONS MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights, but you may also have other rights which vary from state to state. This Warranty may not be altered other than in writing signed by an officer of KWA Performance Industries, Inc.

KWA Performance Industries, Inc.
18571 E. Gale Ave.
City of Industry, CA 91748-1339

626-581-1777
www.kwausa.com

SPECIFICATIONS

- Slide Material = Metal Alloy
- Frame Material = Metal Alloy
- Outer Barrel Material = High Impact Polymer
- Propellant = Green Gas
- Overall Length = 21 cm (8.27")
- Overall Height = 14 cm (5.51")
- Inner Barrel Length = 105 mm
- Inner Barrel Diameter = 6.05 mm
- Weight = .94 kg (2.23 lbs)
- Caliber = 6 mm
- Magazine Capacity = 22 rounds
- Velocity = 104-107 MPS (340-350 FPS)
- Energy Output with .20g BB = 1.07 Joules
- Gas System = NS2

Special Features:

- Realistic construction and field stripping
- Adjustable Hop-Up
- Functional Safety

*Individual test results may vary depending on brand of BBs, type of gas, and chronograph used.



CONTENTS

Product Package Contents

- 1 KZ75 Airsoft Gun
- 1 Bottle of Silicone Oil
- 1 Magazine
- 1 Sample Bag of Airsoft BBs
- 1 Hop-Up Adjustment Tool
- 1 Operator's Manual

FUNCTIONS AND FEATURES

KZ75 with NS2 gas system

The KZ75 Airsoft guns are equipped with the new KWA NS2 internal gas delivery system, which increases performance and improves the overall reliability of the gun.

The NS2 gas system is a KWA-patented design that uses an advanced, light-weight composite gas piston with a two-stage internal expansion chamber that delivers the gas more efficiently than that of its predecessors. The NS2 design also increases the weapon cycle rate and provides for a crisp, realistic blow-back action.

Other parts of the Airsoft gun, including the recoil springs, recoil spring guide assembly, hop-up chamber, and magazine follower, have been improved, along with a new magazine that is milled from a solid alloy steel billet. This new construction strengthens the magazine's structural integrity and increases pressure carrying capacity. The magazine feed-lip has also been reinforced.

CHARGING GAS

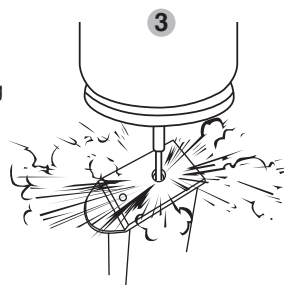
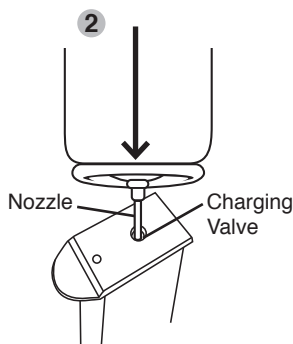
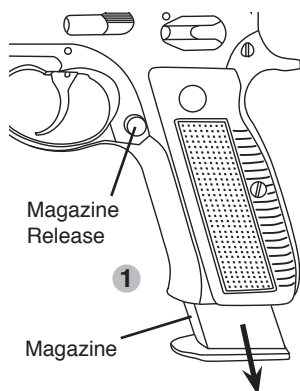
1. Release the magazine by pressing the magazine release button.
2. Push the gas canister nozzle into the charging valve. Make sure the canister is in a vertical position when charging.
3. Charge the magazine until gas overflows from the charging valve.



WARNING: Avoide dropping the magazine. Sudden impact with a hard surface may cause damage to the magazine.

Note: It is normal to have minor leaking from the charging valve during charging due to high pressure built up inside the magazine. It is recommended to keep the gas release valve slightly oiled. Room temperature is the ideal temperature for shooting. You may experience a delayed action if the surrounding temperature drops below 68° F.

Note: Do not expose the magazine to direct sunlight or incinerate the magazine, as this may cause the magazine to burst. It is strongly recommended to empty the gas from the magazine after shooting. Be certain that the gas does not make contact with eyes or skin while being released, as any contact will cause cold burns.



Green Gas safety tips:

- Check the canister for any cracks or leaks before using.
- Do not expose the canister to temperature over 104° F.
- Do not leave the canister directly over fire.
- Do not heat the canister.
- Keep the canister away from direct sunlight.
- Do not leave the canister in any type of vehicle.

LOADING BBs

- 1. Pull the magazine follower down until it locks.
- 2. Insert BBs into the magazine lip.
- 3. BBs should stack staggered for maximum round capacity: 48 rounds.
- 4. Make sure to have a 3mm clearance between BBs and the top lip of the magazine.
- 5. Push the magazine follower lock to release.

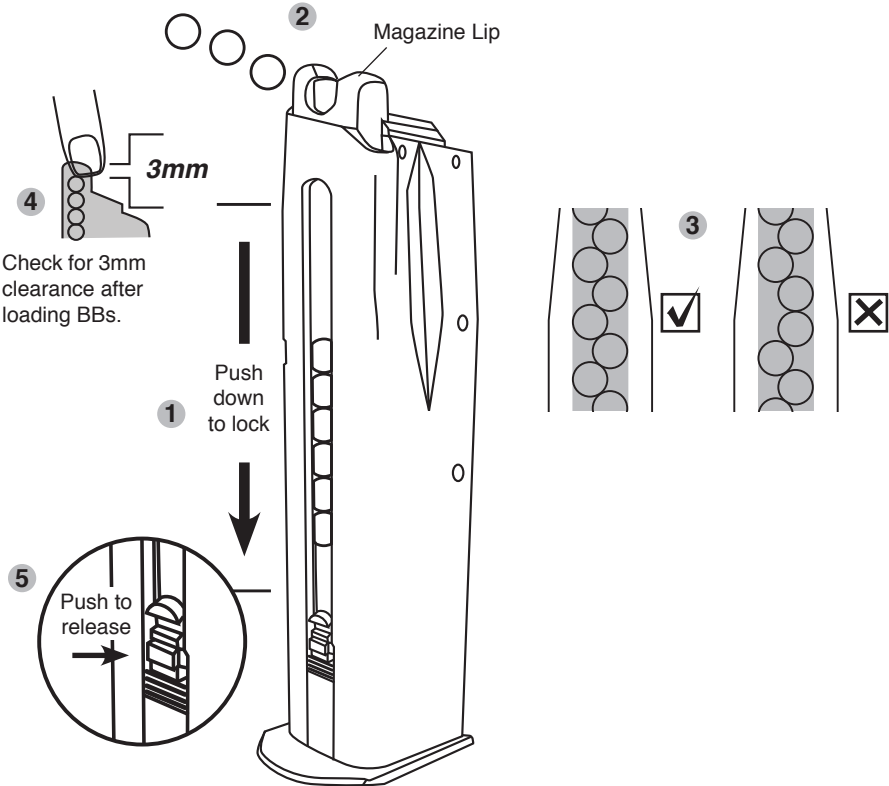


WARNING: Use only 6mm high grade BBs. Using low grade BBs will damage Airsoft gun.

NOTE: Use 0.25g or heavier BBs for better performance.

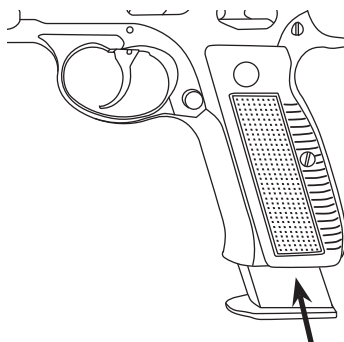


WARNING: Do not release the magazine follower when the magazine is empty. Doing so will damage the magazine and magazine follower.



LOADING MAGAZINE

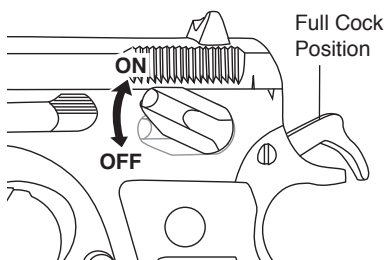
1. Place the magazine back into the magazine well.
2. Push the magazine up until it clicks into a locked position.
3. Pull the magazine down to assure that it has been locked in place.



SAFETY

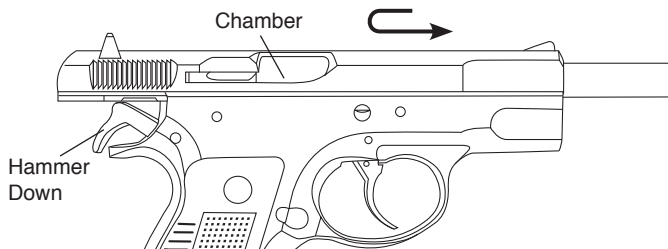
To engage the Safety, push the safety lever upward. The gun is not ready to fire.
(UP = ON = NOT READY TO FIRE)

To disengage the Safety, push the safety lever downward. The gun is ready to fire.
(DOWN = OFF = READY TO FIRE)



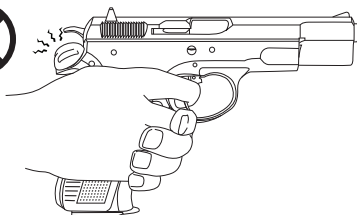
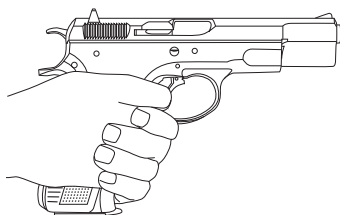
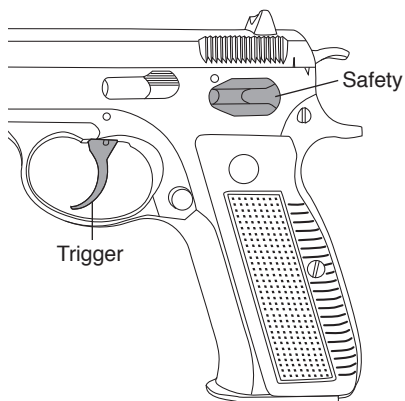
COCKING

Pull the slide to the rear-most position and release the slide. This will automatically load the BBs into the chamber. The hammer will be in a cocked position. Make sure not to skip this procedure. Skipping this step will cause a misfire on the first pull of the trigger. The slide will stay open when the last BB is fired.



SHOOTING

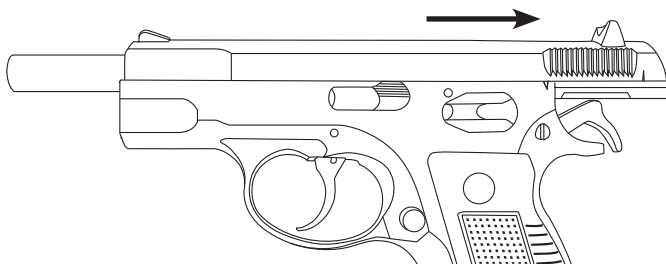
1. Release the safety and pull the trigger. The blow-back action will load the BBs automatically as the slide cycles back and forth.
2. Grasp the Airsoft gun firmly in your hand. To properly control the gun, grasp it with a two-hand hold with one hand wrapped around the other.



SHOOTING MODE

Single Action Mode

For Single Action mode, simply pull back the slide and quickly release it to chamber the first BB, then pull the trigger to fire.

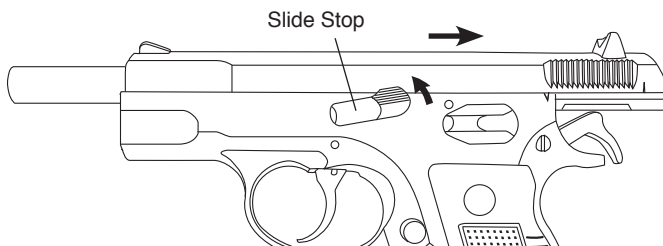


WARNING: Never shoot the gun in a horizontal or upside-down position.

OPEN SLIDE

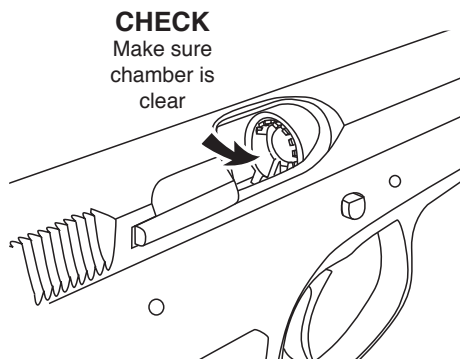
The slide will remain open after the last BB has been fired and ejected. Remove the empty magazine and replace it with a loaded magazine, then release the slide stop. The first BB will be automatically loaded into the chamber.

Note: It is important to treat your gun as if it were loaded even when the slide is open.



AFTER SHOOTING

After you are finished shooting, remove the magazine and visually examine the open chamber to check for clearance. Make sure both the magazine and the chamber are clear without BBs, **release the slide then engage the safety lever.**



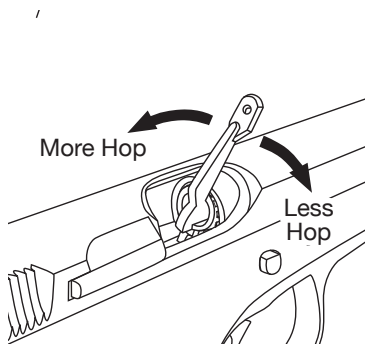
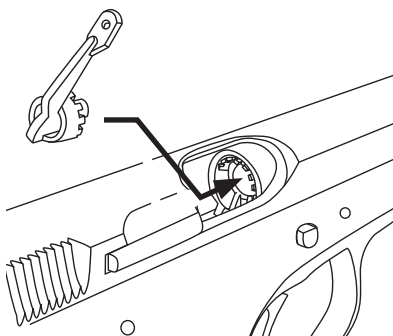
HOP-UP SYSTEM

The Hop-Up device is one of KWA's standard features, giving Airsoft BBs greater stability, further travel and increased accuracy. Airsoft BBs are light-weight and can be affected by wind when fired. With the Hop-Up system, the trajectory of the Airsoft BBs can be adjusted according to the shooting environment or surroundings.











HOP-UP ADJUSTMENT

To adjust the Hop-Up, make sure the magazine is loaded and that you have at least 65 feet of clearance for a test fire before making any adjustments.

1. Test fire the gun for 10 to 20 rounds and observe the BB's traveling pattern.
2. Remove the magazine.
3. Open the slide and place the adjusting tool into the slotted chamber ring. Turn the adjusting ring a 1/4-inch at a time.
4. If the BBs are dropping too quickly, move the adjusting ring to the left or counter-clockwise to give the BB more hop. If the BBs are rising too slowly, or not consistent, move the adjusting ring to the right or clock-wise.
5. Test fire and adjust as needed.



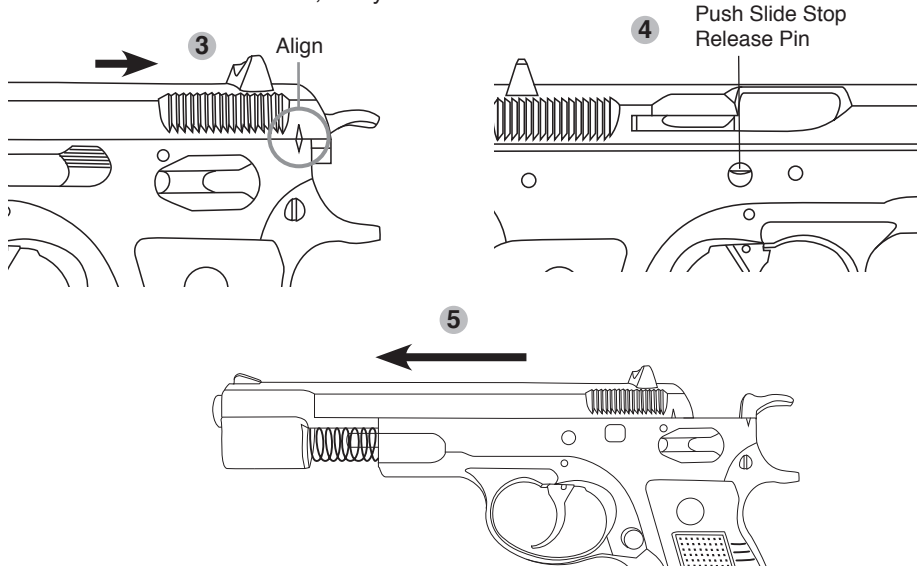
HOP-UP ADJUSTMENT POINT

BB TRAJECTORY PATTERN		ADJUSTMENTS	
	BB DROPS FREELY		TURN KNOB TO LEFT
	BB TRAVELS AT SHORT TRAJECTORY PATH		TURN KNOB SLIGHTLY TO LEFT
	BB TRAVELS DISTANCE AT FLAT TRAJECTORY PATH		NO ADJUSTMENT MADE
	BB TRAVELS FLAT IN SHORT DISTANCE, THEN GOES UP IN CURVE AND DROPS FREELY		TURN KNOB SLIGHTLY TO RIGHT
	BB TRAVELS AT UNSTABLE SPEED AND IRREGULAR PATH		TURN KNOB TO RIGHT

DISASSEMBLY

It is not recommended to disassemble the gun unless for general maintenance, or to clear BBs jammed inside the barrel.

1. Remove the magazine by depressing the magazine release button on the left side of the Airsoft gun.
2. Check and clear the chamber of BBs.
3. Pull back the slide until a small cut-out slot on the slide aligns with the cut-out slot on the frame.
4. While holding the slide in position, remove the slide-stop by pushing on the release pin on the right side of frame. Pull off the slide-stop from the left side of the frame.
5. Glide the slide forward, away from the frame.



ASSEMBLY

1. Put the slide onto the frame rails. Glide it toward the rear of the Airsoft gun until the small cut-out slot on the slide aligns with the cut-out slot on the frame.
2. While holding the slide in position, insert the slide-stop.
3. Pull the slide to the rear-most position and then release.
4. Install the magazine.

NOTE: After the slide assembly is completed, cycle the slide back and forth to insure proper assembly.

BASIC TROUBLESHOOTING GUIDE FOR PISTOL

SYMPTOMS	POSSIBLE CAUSE	SOLUTIONS
Slide jams / Will not complete cycle	Dry internal	Add silicone to cylinder / main seal/ rails
Double feeds BBs into chamber / BB's roll out of barrel	Hop-up adjustment too tight	Release hop-up or replace bucking
BBs will not release from magazine / bent mag lip/ check bb condition	Bent magazine lip	Replace magazine lip
Leaking release valve & charging valve	Dry O-ring	Add silicone oil to valves
Slide stop engages while shooting BBs	Weak slide stop spring	Adjust tension
Magazine base plate will not lock	Broken base plate lock	Replace base plate lock
Magazine base leaking air	Worn out base seal	Replace magazine base seal
Cylinder will not load BBs into chamber	Broken cylinder tap	Replace cylinder
Trigger will not reset	Worn out trigger spring / trigger bow spring	Replace trigger spring / trigger bow spring

GENERAL MAINTENANCE FOR KWA GAS BLOW BACK

Green gas is a liquid propellant which tends to dry out the seals and o-rings. With lubricating silicone oil, it will extend the life of the seals and o-rings and prevent gas leaks.

Use only the recommended 100% silicone oil, available for purchase at the Airsoft dealer where you purchased your KWA products. Any other type of lubricant may damage the products.

Lightly lubricate the recoil spring, cylinder and moving parts with a few drops of oil. Lubricating the seals and o-rings are essential. Unload BBs from the magazine. Make sure the magazine is free of gas before lubricating the magazine's charging valve and release valve.

OPERATING UNDER UNUSUAL CONDITIONS

Unusual conditions are defined as any condition requiring special maintenance. Perform maintenance outlined for the climate similar to your operational area

Extreme Cold:

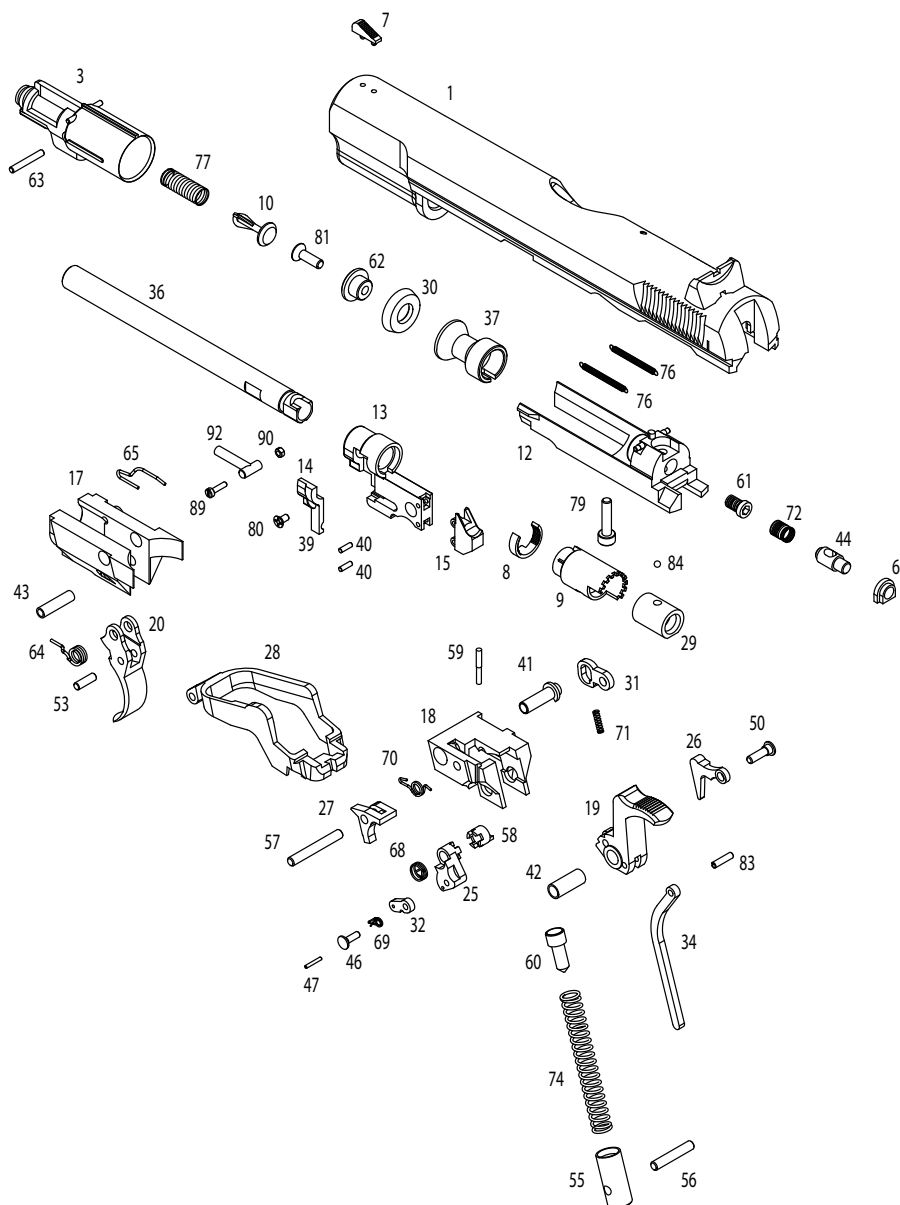
Operating an Airsoft gas gun in extremely cold temperatures is not recommended. Cold temperatures will cause the Hop-up Bucking to harden, reducing its effectiveness. Gas will not expand properly in cold temperatures, so both the cycling rate and power will be dramatically reduced.

Extreme Heat:

Operating an Airsoft gas gun in extremely hot temperatures is also not recommended. Leaving the gun in direct sunlight for long periods of time, or operating in extremely hot areas will cause the gas to over-expand, damaging the internal workings of the gun. The increase in internal pressure from the expanding gas can also damage the seals and cause leaks in the magazine.

Dust or Sand:

Dust or sand can get into a gas gun and cause malfunctions and/or excessive wear. Keep the gun covered whenever possible. Use lubricant sparingly, as lube naturally attracts dirt and other particles. After use in a dusty area, always field strip the gun (refer to Disassembly Section) and clean any areas you can reach with a soft, lint-free cloth.



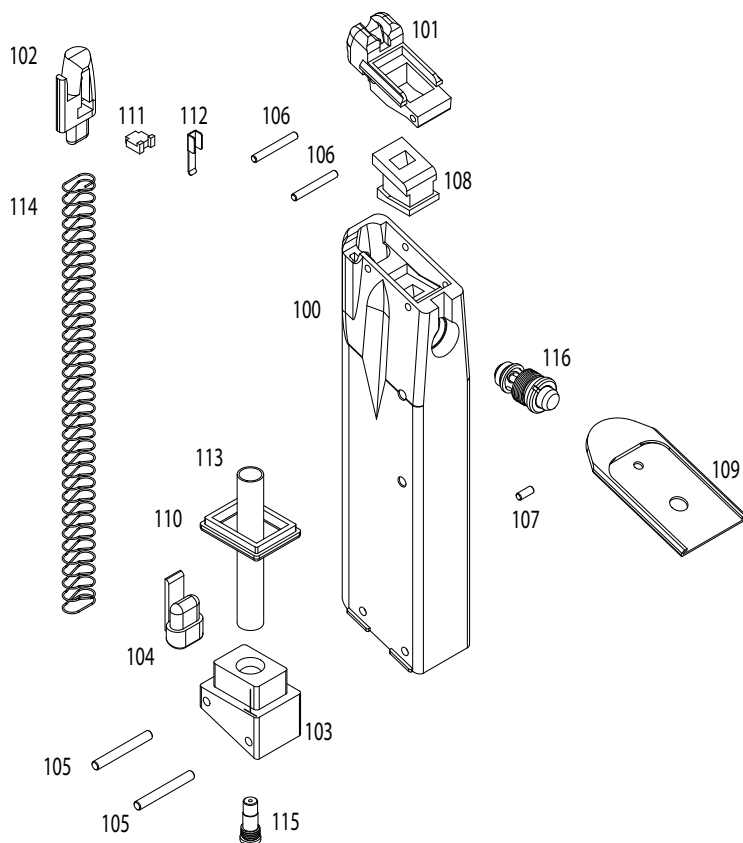
KZ75 PARTS LIST

Parts #	Description
199-0113-1	SLIDE WITH REAR SIGHT
199-0113-2	OUTER BARREL
199-0113-3	CYLINDER
199-0113-4	FRAME
199-0113-5	GRIPS X 2 (LEFT & RIGHT)
199-0113-6	FIRING PIN SLEEVE
199-0113-7	FRONT SIGHT
199-0113-8	HOP-UP CYLINDER RING
199-0113-9	HOP-UP CYLINDER
199-0113-10	JET NOZZLE
199-0113-12	BREECH BLOCK
199-0113-13	INNER BARREL BASE
199-0113-14	INNER BARREL LOCK
199-0113-15	BB FEED RAMP
199-0113-17	INNER FRAME FRONT
199-0113-18	INNER FRAME REAR
199-0113-19	HAMMER
199-0113-20	TRIGGER
199-0113-21	SAFETY LEVER
199-0113-22	SLIDE STOP
199-0113-23	MAGAZINE CATCH
199-0113-24	MAIN SPRING HOUSING
199-0113-25	IMPACT HAMMER BASE
199-0113-26	DISCONNECTOR
199-0113-27	SEAR
199-0113-28	TRIGGER BOW
199-0113-29	HOP-UP BUCKING
199-0113-30	MAIN SEAL
199-0113-31	RESET LEVER
199-0113-32	IMPACT HAMMER
199-0113-33	SAFETY LEVER LOCK
199-0113-34	HAMMER STRUT
199-0113-35	GRIP PLATES X 2 (LEFT & RIGHT)
199-0113-36	INNER BARREL
199-0113-37	MAIN SEAL BASE
199-0113-38	RECOIL SPRING GUIDE

Parts #	Description
199-0113-39	INNER BARREL LOCK
199-0113-40	BB FEED RAMP PINS X 2
199-0113-41	IMPACT BASE SLEEVE
199-0113-42	HAMMER PIN SLEEVE
199-0113-43	TRIGGER PIN SLEEVE
199-0113-44	FIRING PIN
199-0113-45	HAMMER PIN
199-0113-46	IMPACT HAMMER PIN
199-0113-47	IMPACT HAMMER SPRING PIN
199-0113-48	SAFETY LEVER PIN
199-0113-49	GRIP SCREWS X 2
199-0113-50	DISCONNECTOR PIN
199-0113-51	INNER FRAME PIN "FRONT"
199-0113-52	TRIGGER PIN
199-0113-53	TRIGGER BOW PIN
199-0113-54	MAIN SPRING HOUSING PIN
199-0113-55	MAIN SPRING CAP
199-0113-56	MAIN SPRING CAP PIN
199-0113-57	SEAR PIN
199-0113-58	IMPACT BASE BUSHING
199-0113-59	HAMMER PIN STOPPER PIN
199-0113-60	MAIN SPRING PLUNGER
199-0113-61	MAIN SEAL BASE SCREW
199-0113-62	MAIN SEAL CAP
199-0113-63	JET NOZZLE PIN
199-0113-64	TRIGGER SPRING
199-0113-65	SLIDE STOP SPRING
199-0113-66	MAGAZINE CATCH SPRING
199-0113-67	TRIGGER BOW SPRING
199-0113-68	IMPACT BASE SPRING
199-0113-69	IMPACT HAMMER SPRING
199-0113-70	SEAR SPRING
199-0113-71	RESET LEVER SPRING
199-0113-72	FIRING PIN SPRING

Parts #	Description
199-0113-73	SAFETY LEVER SPRING
199-0113-74	MAIN SPRING
199-0113-75	RECOIL SPRING
199-0113-76	CYLINDER SPRINGS X 2
199-0113-77	JET NOZZLE SPRING
199-0113-78	TRIGGER BOW SPRING SCREW
199-0113-79	BREECH SCREW
199-0113-80	INNER BARREL LOCK SCREW
199-0113-81	MAIN SEAL CAP SCREW
199-0113-82	MAGAZINE CATCH SPRING
199-0113-83	HAMMER STRUT PIN
199-0113-84	HOP-UP BALL
199-0113-86	GRIP PLATE SCREWS X 4
199-0113-89	GUIDE ROD ALIGNMENT SCREW
199-0113-90	GUIDE ROD ALIGNMENT NUT
199-0113-92	GUIDE ROD ALIGNMENT PIN
199-0113-93	GUIDE ROD PLUNGER
199-0113-94	GUIDE ROD SPRING
199-0113-96	GUIDE ROD SET SCREW

KZ75 MAGAZINE DIAGRAM AND PARTS LIST



Parts #	Description
199-0113-100	MAGAZINE CASE
199-0113-101	MAGAZINE LIP
199-0113-102	MAGAZINE FOLLOWER
199-0113-103	MAGAZINE INNER BASE
199-0113-104	MAGAZINE INNER BASE LOCK
199-0113-105	MAGAZINE BASE PINS X 2
199-0113-106	MAGAZINE LIP PINS X 2
199-0113-107	MAGAZINE BASE LOCK PIN
199-0113-108	MAGAZINE NOZZLE SEAL

Parts #	Description
199-0113-109	MAGAZINE BASE PLATE
199-0113-110	MAGAZINE BASE SEAL
199-0113-111	MAGAZINE FOLLOWER LOCK
199-0113-112	MAGAZINE FOLLOWER LOCK SPRING
199-0113-113	MAGAZINE EXPANSION TUBE
199-0113-114	MAGAZINE FOLLOWER SPRING
199-0113-115	MAGAZINE CHARGING VALVE
199-0113-116	MAGAZINE RELEASE VALVE

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